

**TNMG 220404, Grade: CA4515****Order data**

Order number	251586 CA4515
GTIN	4960664611171
Item class	25E

Description

TNMG 220404 CA4515 Grade: CA4515

Chip breaker: STD

Cutting depth a_p : 0.5 - 5 mm

Feed f : 0.05 - 0.7 mm/rev.

Cutting speed v_c main application: 110 - 360 m/min

Technical description

Feed f	0.05 - 0.7 mm/rev.
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Cutting speed v_c main application	110 - 360 m/min
Main application	K
Cutting depth a_p	0.5 - 5 mm
Chip breaker	STD
Grade	CA4515

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	TNMG 220404
Number of changes/inserts	6
Type of product	Indexable insert for turning