


**KOMET® Unisix® indexable insert, BK8425, Designation type W29: 50-030**

**Order data**

Order number	236930 50-030
GTIN	4047109179349
Item class	24T

**Description**
**Suitable for :**

No. 236685; 236686

**Note:**

**The standard application values refer to the KUB Trigon®.**

Do not use in the centre pocket of indexable drills!

Type: ST900

ISO code indexable insert: WOEX 100504

Feed f in steel < 900 N/mm<sup>2</sup>: 0.2 mm/rev.

**Technical description**

Designation	50-030
Feed f in steel < 900 N/mm <sup>2</sup>	0.2 mm/rev.
ISO code indexable insert	WOEX 100504
Grade	BK8425
Type	ST900
Tool material	Carbide

Type of product

Indexable insert for drilling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 500 N/mm <sup>2</sup>	suitable	300 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	250 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	200 m/min	P
wet maximum	suitable		