


**TNMG 160404, Grade: CA510**

**Order data**

Order number	251582 CA510
GTIN	4960664699193
Item class	25E

**Technical description**

Cutting depth $a_p$	1 - 4.5 mm
Main application	P
Corner radius	0.4 mm
Cutting conditions	continuous
Chip breaker	PS
Cutting speed $v_c$ main application	80 - 450 m/min
Feed $f$	0.15 - 0.6 mm/rev.
Grade	CA510
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	TNMG 160404
Number of changes/inserts	6

Type of product

Indexable insert for turning