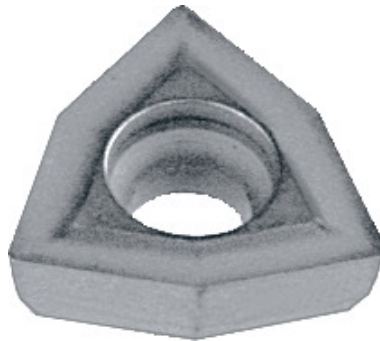



**KOMET® Unisix® indexable insert, BK7710, Designation type W29: 10-110**

**Order data**

Order number	236980 10-110
GTIN	4047109085671
Item class	24T

**Description**
**Suitable for :**

No. 236630; 236635; 236650

**Note:**

**The standard application values refer to the KUB Trigon®.**

Type: Alu; CuZn

ISO code indexable insert: WOEX 030204

Feed f in steel < 900 N/mm<sup>2</sup>: 0.08 mm/rev.

**Technical description**

Designation	10-110
Feed f in steel < 900 N/mm <sup>2</sup>	0.08 mm/rev.
ISO code indexable insert	WOEX 030204
Grade	BK7710
Type	Alu; CuZn
Tool material	Carbide
Type of product	Indexable insert for drilling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable	600 m/min	N
Aluminium (short chipping)	suitable	300 m/min	N
Alu > 10% Si	suitable	250 m/min	N
CuZn	suitable	300 m/min	N
Graphite, GRP, CRP	suitable only under restricted conditions	150 m/min	N
wet maximum	suitable		
dry	suitable only under restricted conditions		