


**TNMG 160404, Grade: CA6525**

**Order data**

Order number	251582 CA6525
GTIN	4960664472062
Item class	25E

**Technical description**

Corner radius	0.4 mm
Cutting depth $a_p$	0.8 - 4 mm
Cutting speed $v_c$ main application	60 - 220 m/min
Feed $f$	0.1 - 0.35 mm/rev.
Chip breaker	MS
Main application	M
Cutting conditions	slightly interrupted
Grade	CA6525
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	TNMG 160404
Number of changes/inserts	6

Type of product

Indexable insert for turning