

**TNMG 220408, Grade: CA4515****Order data**

Order number	251587 CA4515
GTIN	4960664611188
Item class	25E

Description

TNMG 220408 CA4515 Grade: CA4515
Chip breaker: STD
Cutting depth a_p : 0.5 - 5 mm
Feed f : 0.05 - 0.7 mm/rev.
Cutting speed v_c main application: 110 - 360 m/min

Technical description

Cutting conditions	slightly interrupted
Feed f	0.05 - 0.7 mm/rev.
Main application	K
Cutting speed v_c main application	110 - 360 m/min
Corner radius	0.8 mm
Chip breaker	STD
Cutting depth a_p	0.5 - 5 mm
Grade	CA4515

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	TNMG 220408
Number of changes/inserts	6
Type of product	Indexable insert for turning