


KOMET® Unisix® indexable insert, BK8425, Designation type W29: 18-030

Order data

Order number	236930 18-030
GTIN	4047109179271
Item class	24T

Description
Suitable for :

No. 236630; 236635; 236650; 236685; 236686

Note:

The standard application values refer to the KUB Trigon®.

Do not use in the centre pocket of indexable drills!

Type: ST900

ISO code indexable insert: WOEX 040304

Feed f in steel $< 900 \text{ N/mm}^2$: 0.13 mm/rev.

Technical description

Designation	18-030
Feed f in steel $< 900 \text{ N/mm}^2$	0.13 mm/rev.
ISO code indexable insert	WOEX 040304
Grade	BK8425
Type	ST900
Tool material	Carbide

Type of product

Indexable insert for drilling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	300 m/min	P
Steel < 750 N/mm ²	suitable	250 m/min	P
Steel < 900 N/mm ²	suitable	200 m/min	P
wet maximum	suitable		