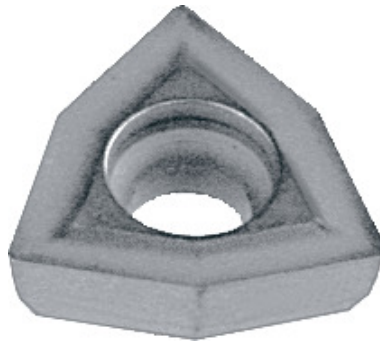



KOMET® Unisix® indexable insert, BK7710, Designation type W29: 50-110

Order data

Order number	236980 50-110
GTIN	4047109085725
Item class	24T

Description
Suitable for :

No. 236685; 236686

Note:

The standard application values refer to the KUB Trigon®.

Type: Alu; CuZn

ISO code indexable insert: WOEX 100504

Feed f in steel < 900 N/mm²: 0.2 mm/rev.

Technical description

Designation	50-110
Feed f in steel < 900 N/mm ²	0.2 mm/rev.
ISO code indexable insert	WOEX 100504
Grade	BK7710
Type	Alu; CuZn
Tool material	Carbide
Type of product	Indexable insert for drilling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	600 m/min	N
Aluminium (short chipping)	suitable	300 m/min	N
Alu > 10% Si	suitable	250 m/min	N
CuZn	suitable	300 m/min	N
Graphite, GRP, CRP	suitable only under restricted conditions	150 m/min	N
wet maximum	suitable		
dry	suitable only under restricted conditions		