

**DCMT 070204, Grade: CA525**

## Order data

Order number	260483 CA525
GTIN	
Item class	25E

## Description

## Technical description

Main application	P
Chip breaker	GK
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Cutting speed $v_c$ main application	80 - 330 m/min
Cutting depth $a_p$	0.5 - 3 mm
Feed $f$	0.1 - 0.3 mm/rev.
Grade	CA525
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DCMT 070204

Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning