

Garant**DC.T 11T308, Grade: CB7010**

Order data

Order number	260464 CB7010
GTIN	4045197669780
Item class	21G

Description

DC.T 11T308 CB7010 Grade: CB7010
Chip breaker: SM
Tolerance: M
Cutting depth a_p : 0.2 - 2 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 90 - 240 m/min

Technical description

Cutting speed v_c secondary application	70 - 180 m/min
Main application	P
Cutting speed v_c main application	90 - 240 m/min
Secondary application	M
Feed f	0.1 - 0.3 mm/rev.
Cutting depth a_p	0.2 - 2 mm

Cutting conditions	continuous
Chip breaker	SM
Corner radius	0.8 mm
Grade	CB7010
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Cermet
ISO code indexable insert	DCMT 11T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning