


DC.T 11T304, Grade: CA4515

Order data

Order number	260490 CA4515
GTIN	
Item class	25E

Description
Technical description

Main application	K
Cutting conditions	slightly interrupted
Cutting speed v_c main application	60 - 230 m/min
Corner radius	0.4 mm
Feed f	0.1 - 0.3 mm/rev.
Cutting depth a_p	0.5 - 3 mm
Chip breaker	GK
Grade	CA4515
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DCMT 11T304

Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning