


**DCMT 11T302, Grade: CA525**

**Order data**

Order number	260488 CA525
GTIN	
Item class	25E

**Technical description**

Main application	P
Cutting speed $v_c$ main application	80 - 330 m/min
Corner radius	0.2 mm
Cutting conditions	slightly interrupted
Feed $f$	0.1 - 0.3 mm/rev.
Chip breaker	GK
Cutting depth $a_p$	0.5 - 3 mm
Grade	CA525
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DCMT 11T302
Number of changes/inserts	2

Tolerance	M
Type of product	Indexable insert for turning