

**DCMT 070202, Grade: CA525****Order data**

Order number	260481 CA525
GTIN	4960664680061
Item class	25E

Technical description

Corner radius	0.2 mm
Cutting speed v_c main application	80 - 330 m/min
Chip breaker	GK
Cutting conditions	slightly interrupted
Main application	P
Feed f	0.1 - 0.3 mm/rev.
Cutting depth a_p	0.5 - 3 mm
Grade	CA525
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	DCMT 070202
Number of changes/inserts	2

Tolerance	M
Type of product	Indexable insert for turning