


**DCMT 070204, Grade: SP4019**

**Order data**

Order number	260471 SP4019
GTIN	
Item class	28D

**Description**

DCMT 070204 SP4019 Grade: SP4019  
 Chip breaker: 73  
 Cutting depth  $a_p$ : 0.2 - 4.5 mm  
 Feed  $f$ : 0.1 - 0.45 mm/rev.  
 Cutting speed  $v_c$  main application: 30 - 440 m/min

**Technical description**

Cutting conditions	continuous
Cutting depth $a_p$	0.2 - 4.5 mm
Chip breaker	73
Corner radius	0.4 mm
Feed $f$	0.1 - 0.45 mm/rev.
Main application	UNI
Cutting speed $v_c$ main application	30 - 440 m/min
Grade	SP4019

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2
Type of product	Indexable insert for turning