


DCMT 070202, Grade: CA6525

Order data

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| Order number | 260481 CA6525 |
| GTIN | 4960664491988 |
| Item class | 25E |

Technical description

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|--------------------------------------|----------------------|
| Feed f | 0.1 - 0.3 mm/rev. |
| Corner radius | 0.2 mm |
| Cutting speed v_c main application | 50 - 140 m/min |
| Cutting depth a_p | 0.5 - 3 mm |
| Cutting conditions | slightly interrupted |
| Main application | M |
| Chip breaker | GK |
| Grade | CA6525 |
| Finishing/roughing assignment | Semi-roughing |
| Tool material | Carbide |
| ISO code indexable insert | DCMT 070202 |
| Number of changes/inserts | 2 |

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|-----------------|------------------------------|
| Tolerance | M |
| Type of product | Indexable insert for turning |