

Garant

GARANT Power Drill indexable drill Combination shank, 5×D, Ø DC m7: 24,5mm



Order data

Order number	234015 24,5
GTIN	4045197697202
Item class	21S

Description

Version:

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

Bore tolerance: -0.1 / +0.35 mm

Description:

For maximum performance and dimensional accuracy. Even for very difficult drilling situations up to 5×D.

Application:

With indexable inserts No. 234030 - 234098.

Use of the advertising text:

With inserts No. GG2340 - GG2389.

Suitable for:

Inserts SOGX 080407.

Recommendation:

When spot-drilling reduce the feed rate to 70%.

Note:

Other intermediate sizes in 1/10 increments available on request.

Technical description

Number of cutting edges Z	1
ISO code indexable insert	SOGX 080407
Pack of insert screws	239700 8IP (1.3 Nm)
Reach L ₁	125 mm

Shank $\varnothing D_s$	32 mm
Shank length L_s	60 mm
Series	Power Drill
Nominal $\varnothing D$	24.5
Maximum adjustment limit V_{max}	0.25 mm
Overhang L_A	146 mm
Indexable insert type for internal cutter	HB6535
Indexable insert type for internal cutter	HB6640
Indexable insert type for internal cutter	HB630
Indexable insert type for internal cutter	HB6810
Drill depth for indexable insert drill up to	5xD
Shank	ISO 9766
Use for drilling	limited centre drilling
Use for drilling	limited convexity
Use for drilling	limited cross-drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Machining strategy	HPC
Type of product	Indexable drill

Accessories

Torx Plus® insert screw set 10 pieces Drive 8IP	239700 8IP
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
Torque screwdriver, fixed setting set torque 1,3 N·m	211750 1,3