


DC.T 11T304, Grade: CA510

Order data

Order number	260490 CA510
GTIN	4960664697618
Item class	25E

Description

DC.T 11T304 CA510 Grade: CA510

Chip breaker: GK

Tolerance: M

Cutting depth a_p : 0.5 - 3 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 140 - 450 m/min

Technical description

Corner radius	0.4 mm
Cutting conditions	continuous
Feed f	0.1 - 0.3 mm/rev.
Chip breaker	GK
Main application	P
Cutting depth a_p	0.5 - 3 mm
Cutting speed v_c main application	140 - 450 m/min

Grade	CA510
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DCMT 11T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning