

Garant
Precision boring set Ø 9.75 – 30.1 mm, Connection: BT40

Order data

Order number	237581 BT40
GTIN	4045197607782
Item class	29W

Description
Version:

With fine boring head No. 237591, boring bars and accessories in a case. **Adjustment accuracy 0.01 mm per graduation / with vernier 0.002 mm on the Ø.**

Ø adjustment with minimum backlash.

For Ø 9.75 – 30.1 mm

Application:

For boring bars with shank Ø 16 mm and precision boring bridges. With ISO indexable inserts **type CC..0602...**

Supplied with:

1 fine boring head: No. 237591 BT40

1 each boring bar (max. boring length): No. 237630 Ø 9.75 – 15.1 mm (30 mm), No. 237632 Ø 14.75 - 20.1 mm (51 mm);

No. 237634 Ø 19.75 – 25.1 mm (72 mm), No. 237636 Ø 24.75 - 30.1 mm (82 mm).

1 insert toolholder for the bridge: No. 237564 06

1 insert: No. 260052 size CU7010 (CCMT 060204)

Spare part:

Insert screw No. 219830.

Recommendation:

Best with indexable inserts No. 237695 and No. 237696.

Technical description

Connection	BT40
Through-coolant	yes
Type of product	Boring tool

Accessories

Boring bar	237634
Fine boring headØ 9.75 – 88.1 mm Connection BT40	237591 BT40
Boring bar	237630
CC.T 060204 Grade CU7010	260052 CU7010
Set without arborØ 9.75 – 164 mm	237598