


**DC.T 11T308, Grade: CA4515**

**Order data**

Order number	260492 CA4515
GTIN	
Item class	25E

**Description**
**Technical description**

Chip breaker	GK
Feed f	0.1 - 0.3 mm/rev.
Corner radius	0.8 mm
Cutting conditions	slightly interrupted
Main application	K
Cutting depth $a_p$	0.5 - 3 mm
Cutting speed $v_c$ main application	60 - 230 m/min
Grade	CA4515
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DCMT 11T308

Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning