

**Garant**
**SCGT 09T302, Grade: HB7310**


## Order data

Order number	260761 HB7310
GTIN	4045197670267
Item class	21G

## Technical description

Cutting depth $a_p$	0.1 - 4 mm
Main application	N
Cutting conditions	continuous
Chip breaker	AM
Feed $f$	0.05 - 0.5 mm/rev.
Corner radius	0.2 mm
Grade	HB7310
Cutting speed $v_c$ main application	350 - 600 m/min
Finishing/roughing assignment	Roughing
Finishing/roughing assignment	Finishing
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide

ISO code indexable insert	SCGT 09T302
Number of changes/inserts	4
Tolerance	G
Type of product	Indexable insert for turning