

HOLEX®
DCMT 070204 Set 10 pieces, Grade: HBX020

Order data

Order number	260502 HBX020
GTIN	4045197669964
Item class	22D

Description

DCMT 070204 Set of 10 pieces HBX020 Grade: HBX020

Chip breaker: PM

Cutting depth a_p : 0.1 - 3.75 mm

Feed f : 0.06 - 0.36 mm/rev.

Cutting speed v_c main application: 80 - 300 m/min

Technical description

Feed f	0.06 - 0.36 mm/rev.
Chip breaker	PM
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Main application	P
Cutting depth a_p	0.1 - 3.75 mm
Cutting speed v_c main application	80 - 300 m/min

Grade	HBX020
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2
Type of product	Indexable insert for turning