

 KOMET

**KOMET KUB Quatron® indexable drill Combination shank, 2×D, Ø DC m7: 15mm**

**Order data**

Order number	235500 15
GTIN	4047109090668
Item class	24P

**Description**
**Version:**
**With combination shank.**

- Optimised coolant channels for reliable chip evacuation.
- Point angle 174° for almost flat-bottomed holes.

**Application:**

- For stationary and rotating use.
- For difficult drilling conditions (rolling scale, sloping surfaces of castings, interrupted cutting).
- For bores with tolerance  $\pm 0.2$  mm.

With indexable inserts No. 236520 – 236576.

**Supplied with:**

Clamp screws (without indexable inserts).

**Note:**

Further sizes available on request.

for inch Ø: 19/32 in

Overhang  $L_A$ : 54 mm

Shank Ø  $D_s$ : 20 mm

Shank length  $L_s$ : 50 mm

ISO code indexable insert: SOEX 050204 13-..

Pack of insert screws: 239652 6IP1 (0.6 Nm)

**Technical description**

Shank Ø $D_s$	20 mm
Reach $L_1$	30 mm

Number of cutting edges Z	1
Pack of insert screws	239652 6IP1 (0.6 Nm)
ISO code indexable insert	SOEX 050204 13-..
Shank length L <sub>s</sub>	50 mm
Series	KUB Quatron®
Nominal Ø D	15
for inch Ø	19/32 in
Overall length L	104 mm
Overhang L <sub>A</sub>	54 mm
Drill depth for indexable insert drill up to	2×D
Shank	DIN 6535 HE, DIN 6595
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	oblique spot drilling
Use for drilling	Cross-drilling
Use for drilling	Centre drilling
Use for drilling	Aperture
Use for drilling	oblique exit
Use for drilling	convex
Through-coolant	yes
Type of product	Indexable drill

## Accessories

Torque screwdriver, fixed setting set torque 0,6 N·m	211750 0,6
Torx Plus® insert screw set 10 pieces Drive 6IP1	239652 6IP1
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 6IP	674252 6IP