

**Garant**
**SOGX 110509, HB6530, Type: ST1400**


### Order data

Order number	234084 ST1400
GTIN	4045197697851
Item class	21E

### Description

**Suitable for :**

GARANT Power Drill No. 234000 – 234015.

**Recommendation:**

When spot drilling with holder No. 234015, reduce the feed rate to 70%.

**Note:**

 Not for use as an internal cutter (it is essential that an internal cutter be of material grade HB630).  
 Feed f: 0.08 - 0.18 mm/rev.

### Technical description

Type	ST1400
Number of changes/inserts	4
ISO code indexable insert	SOGX 110509
Grade	HB6530
Tool material	Carbide
Feed f	0.08 - 0.18 mm/rev.

Type of product

Indexable insert for drilling