

 KOMET

**KOMET KUB Quatron® indexable drill Combination shank, 2×D, Ø DC m7: 22mm**

**Order data**

Order number	235500 22
GTIN	4047109047211
Item class	24P

**Description**
**Version:**
**With combination shank.**

- Optimised coolant channels for reliable chip evacuation.
- Point angle 174° for almost flat-bottomed holes.

**Application:**

- For stationary and rotating use.
- For difficult drilling conditions (rolling scale, sloping surfaces of castings, interrupted cutting).
- For bores with tolerance  $\pm 0.2$  mm.

With indexable inserts No. 236520 – 236576.

**Supplied with:**

Clamp screws (without indexable inserts).

**Note:**

Further sizes available on request.

Overhang  $L_A$ : 68 mm

Shank  $\varnothing D_s$ : 25 mm

Shank length  $L_s$ : 56 mm

ISO code indexable insert: SOEX 07T308 23-..

Pack of insert screws: 239652 8IP1 (1.3 Nm)

**Technical description**

ISO code indexable insert	SOEX 07T308 23-..
Pack of insert screws	239652 8IP1 (1.3 Nm)

Number of cutting edges Z	1
Shank $\varnothing D_s$	25 mm
Reach $L_1$	44 mm
Shank length $L_s$	56 mm
Series	KUB Quatron®
Nominal $\varnothing D$	22
Overall length L	124 mm
Overhang $L_A$	68 mm
Drill depth for indexable insert drill up to	2xD
Shank	DIN 6535 HE, DIN 6595
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	oblique spot drilling
Use for drilling	Cross-drilling
Use for drilling	Centre drilling
Use for drilling	Aperture
Use for drilling	oblique exit
Use for drilling	convex
Through-coolant	yes
Type of product	Indexable drill

## Accessories

Torque screwdriver, fixed setting set torque 1,3 N·m	211750 1,3
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP
Torx Plus® insert screw set 10 pieces Drive 8IP1	239652 8IP1