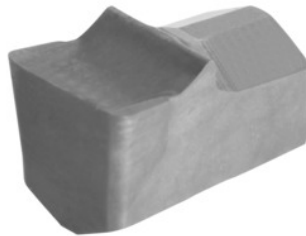


**Garant****Parting-off insert neutral, HU9310, Groove width w: 8mm****Order data**

Order number	273298 8
GTIN	4067263126829
Item class	21J

**Description****Application:**

For parting-off tools No. 273551 – 273558.

**Technical description**

Coating	uncoated
Finishing/roughing assignment	Finishing
Feed f	0.19 mm/rev.
Tool material	Carbide
Groove width w	8 mm
Corner radius	0.8 mm
Main application	N
Cutting conditions	continuous
Grade	HU9310
Number of changes/inserts	1
Indexable insert profile	neutral

Type of product

Indexable insert for grooving

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable	380 m/min	N
Aluminium (short chipping)	suitable	360 m/min	N
Alu > 10% Si	suitable	280 m/min	N
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		