

Garant**Parting-off insert neutral, HU9215, Groove width w: 8mm****Order data**

Order number	273296 8
GTIN	4067263126706
Item class	21H

Description**Application:**

For parting-off tools No. 273551 – 273558.

Technical description

Groove width w	8 mm
Corner radius	0.8 mm
Feed f in steel < 900 N/mm ²	0.19 mm/rev.
Tool material	Carbide
Coating	uncoated
Main application	K
Cutting conditions	heavily interrupted
Grade	HU9215
Number of changes/inserts	1
Indexable insert profile	neutral
Type of product	Indexable insert for grooving

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable only under restricted conditions	110 m/min	P

Data sheet

Steel < 750 N/mm ²	suitable only under restricted conditions	100 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	80 m/min	P
Steel < 1100 N/mm ²	suitable only under restricted conditions	70 m/min	P
GG(G)	suitable	100 m/min	K
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		