

**Garant****Parting-off insert neutral, HU9215, Groove width w: 6mm****Order data**

Order number	273296 6
GTIN	4067263126584
Item class	21H

**Description****Application:**

For parting-off tools No. 273551 – 273558.

**Technical description**

Tool material	Carbide
Groove width w	6 mm
Coating	uncoated
Corner radius	0.3 mm
Feed f in steel < 900 N/mm <sup>2</sup>	0.17 mm/rev.
Main application	K
Cutting conditions	heavily interrupted
Grade	HU9215
Number of changes/inserts	1
Indexable insert profile	neutral
Type of product	Indexable insert for grooving

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 500 N/mm <sup>2</sup>	suitable only under restricted conditions	110 m/min	P

## Data sheet

Steel < 750 N/mm <sup>2</sup>	suitable only under restricted conditions	100 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions	80 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable only under restricted conditions	70 m/min	P
GG(G)	suitable	100 m/min	K
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		