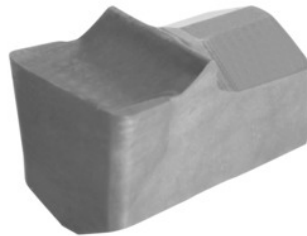


Garant**Parting-off insert neutral, HU9310, Groove width w: 6mm****Order data**

| | |
|--------------|---------------|
| Order number | 273298 6 |
| GTIN | 4067263126805 |
| Item class | 21J |

Description**Application:**

For parting-off tools No. 273551 – 273558.

Technical description

| | |
|-------------------------------|--------------|
| Coating | uncoated |
| Corner radius | 0.3 mm |
| Finishing/roughing assignment | Finishing |
| Groove width w | 6 mm |
| Tool material | Carbide |
| Feed f | 0.17 mm/rev. |
| Main application | N |
| Cutting conditions | continuous |
| Grade | HU9310 |
| Number of changes/inserts | 1 |
| Indexable insert profile | neutral |

Type of product

Indexable insert for grooving

User data

| | Suitability | V_c | ISO code |
|----------------------------|---|----------------------|-----------------|
| Alu plastics | suitable | 380 m/min | N |
| Aluminium (short chipping) | suitable | 360 m/min | N |
| Alu > 10% Si | suitable | 280 m/min | N |
| continuous | suitable | | |
| irregular | suitable only under restricted conditions | | |
| wet maximum | suitable | | |