


**KOMET® micro-adjustable drilling head B301, Ø Dmin: 93mm**

**Order data**

Order number	238301 93
GTIN	4047109005747
Item class	24B

**Description**
**Version:**

**With ABS® connection B301 and accepts M302 precision turning cartridge.**

The smallest adjustment is 0.002 mm on the Ø using the vernier. Central coolant supply to the cutting edge.

**Application:**

**For bores from Ø 29.5 to 121 mm.**

For high precision setting, turning cartridge can be adjusted after clamping.

**Note:**

Please order the suitable precision cartridge No. 238310 (M302) and indexable inserts separately.

**Technical description**

ABS® shank Ø D <sub>s</sub>	63
Minimum Ø D <sub>min</sub>	93
Application	238310 50
Overhang L <sub>1</sub>	70 mm
Insert screw set	249900 SW8
Boring range Ø	93 - 108 mm
Shank	ABS
Use for drilling	Cross-drilling

Use for drilling	oblique exit
Use for drilling	oblique spot drilling
Through-coolant	yes
Type of product	Boring tool

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## Accessories

KOMET® precision cartridgeM302 Type 50	238310 50
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