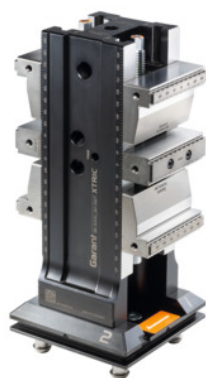




Centring vice basic device Xtric, Type: 80SMT



Order data

Order number	363000 80SMT
GTIN	4067263132622
Item class	310

Description

Version:

- **Very good accessibility and perfectly symmetrical.**
- **Fully hardened and precision milled on the underside.**
- **Clamps raw materials and finished parts with the least possible backstroke of the jaws / component.**
- **Central alignment delivers perfectly centred clamping.**
- **The clamping range can be changed by reversing the jaws.**

Application:

Perfect for 5-face machining. Centred clamping.

Suitable for:

Top jaws No. 363010 – 363045.

Supplied with:

Base body, spindle nuts and four clamping studs.

Optional extras:

Torque wrench No. 656050, socket No. 642229 13, assembly station No. 358595 52/96 or No. 358595 80.

Note:

Suitable for the GARANT TurnTable automation system in combination with / for automation extension base No. 360164 XP80Z. Suitable top jaws No. 363010 – 363045 are not included in the scope of supply. Clamping situation S2 arises by reversing the jaws. Spindles must be ordered separately, see No. 363008 80/195; 363084 80SM.

Technical description

Height H	260 mm
maximum clamping force	25 kN
maximum torque	85 Nm
Width across flats	5 mm
Width across flats	10 mm
B	120 mm
L	120 mm
Reference dimension	80 mm
Weight	9.49 kg
Colour code	Xtric 80
Series	Xtric
Type of product	Machine vice

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/363000-80SMT>