


KOMET® micro-adjustable drilling head B301, Ø Dmin: 39mm

Order data

Order number	238301 39
GTIN	4047109005679
Item class	24B

Description
Version:

With ABS® connection B301 and accepts M302 precision turning cartridge.

The smallest adjustment is 0.002 mm on the Ø using the vernier. Central coolant supply to the cutting edge.

Application:

For bores from Ø 29.5 to 121 mm.

For high precision setting, turning cartridge can be adjusted after clamping.

Note:

Please order the suitable precision cartridge No. 238310 (M302) and indexable inserts separately.

Technical description

ABS® shank Ø D _s	32
Application	238310 20
Minimum Ø D _{min}	39
Overhang L ₁	60 mm
Insert screw set	249900 SW4
Boring range Ø	39 - 45 mm
Shank	ABS
Use for drilling	Cross-drilling

Use for drilling	oblique exit
Use for drilling	oblique spot drilling
Through-coolant	yes
Type of product	Boring tool

Accessories

KOMET® precision cartridgeM302 Type 20	238310 20
--	-----------