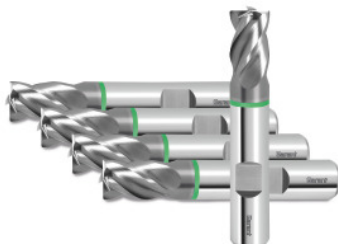


Garant
GARANT Master Steel solid carbide roughing end mill HPC, TiAlN, Ø f8 DC: 6mm

Order data

Order number	GG1034 6
GTIN	4067263134251
Item class	GGN

Description
Version:

Same as No. 203034.

For **roughing and finishing**.

Up to $1 \times D$ into solid material **at very high feed rates** with smooth cutting action.

At maximum machining depths, ensure compliance with the ratio dimension L_c (cutting length) / \varnothing (nominal size)!

Advantage:

Optimised flute form, eccentric relief ground, generous chip spaces.

Technical description

Cutting edge $\varnothing D_c$	6 mm
No. of teeth Z	4
Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$	0.05 mm
Corner chamfer width at 45°	0.12 mm
Direction of infeed	horizontal, oblique and vertical
Tolerance nominal \varnothing	f8

Overall length L	54 mm
Shank $\varnothing D_s$	6 mm
Corner chamfer angle	45 degrees
Flute length L_c	10 mm
Helix angle	38 degrees
Shank	DIN 6535 HB to h6
Feed f_z for slot milling in steel $< 900 \text{ N/mm}^2$	0.04 mm
Series	Master Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Cutting width a_e for milling operation	$0.5 \times D$ for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Steel $< 500 \text{ N/mm}^2$	suitable	260 m/min	P
Steel $< 750 \text{ N/mm}^2$	suitable	240 m/min	P
Steel $< 900 \text{ N/mm}^2$	suitable	190 m/min	P
Steel $< 1100 \text{ N/mm}^2$	suitable	180 m/min	P
Steel $< 1400 \text{ N/mm}^2$	suitable only under restricted conditions	150 m/min	P

INOX < 900 N/mm ²	suitable	80 m/min	M
INOX > 900 N/mm ²	suitable	70 m/min	M
GG(G)	suitable	250 m/min	K
Uni	suitable		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		

Accessories

GARANT Master Steel solid carbide roughing end millHPC
Ø f8 DC 6 mm

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