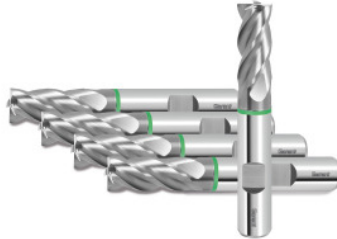


Garant

Value pack GARANT Master Steel solid carbide roughing end mill HPC, 5 pieces



Order data

Order number	GG1035 14
GTIN	4067263134725
Item class	GGN

Description

Version:

Same as No. 203035.

For **roughing and finishing**.

Up to 1.5×D into solid material **at very high feed rates** with smooth cutting action.

Advantage:

Optimised flute form, eccentric relief ground, generous chip spaces.

Technical description

Overall length L	83 mm
Direction of infeed	horizontal, oblique and vertical
Cutting edge $\varnothing D_c$	14 mm
Flute length L_c	26 mm
No. of teeth Z	4
Feed f_z for side milling in steel < 900 N/mm ²	0.1 mm
Feed f_z for slot milling in steel < 900 N/mm ²	0.08 mm
Corner chamfer angle	45 degrees

Corner chamfer width at 45°	0.28 mm
Helix angle	38 degrees
Shank $\varnothing D_s$	14 mm
Tolerance nominal \varnothing	f8
Overhang length L_1 incl. recess	36 mm
Shank	DIN 6535 HB to h6
Recess $\varnothing D_1$	13.8 mm
Series	Master Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	0.3×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	260 m/min	P
Steel < 750 N/mm ²	suitable	240 m/min	P
Steel < 900 N/mm ²	suitable	190 m/min	P
Steel < 1100 N/mm ²	suitable	180 m/min	P
Steel < 1400 N/mm ²	suitable only under restricted conditions	150 m/min	P

INOX < 900 N/mm ²	suitable	80 m/min	M
INOX > 900 N/mm ²	suitable	70 m/min	M
GG(G)	suitable	250 m/min	K
Uni	suitable		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		

Accessories

GARANT Master Steel solid carbide roughing end millHPC
Ø f8 DC 14 mm

203035 14