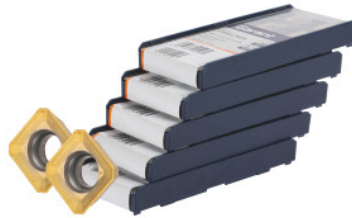


**Garant**
**SEKT 1204 AFTN, HB7625, Type: INOX**

**Order data**

Order number	GG2142 INOX
GTIN	4067263132578
Item class	GGN

**Description**
**Version:**

- **Indexable inserts for higher cutting speeds and feed rates.**
- **Precision sintered and ground for best surface quality.**
- **Micro-grain structure gives high strength and wear resistance.**

**Suitable for:**

GARANT face mill No. 214200, No. 214202 and No. 214205.

**Content:**

50 × 214241 INOX

**Note:**

Standard application values for  $a_e = 0.5 \dots 1 \times D$  /  $a_{p\max} = 3.5$  mm.

**Technical description**

Type	Stainless steel
Contents	50
Insert thickness E	3.18 mm
ISO code indexable insert	SEKR 1203 AFTN
Grade	HB7625
Tool material	Carbide

Number of changes/inserts	4
Type of product	Indexable insert for milling

## User data

	Suitability	V <sub>c</sub>	ISO code
INOX < 900 N/mm <sup>2</sup>	suitable	160 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	110 m/min	M
Ti > 850 N/mm <sup>2</sup>	suitable only under restricted conditions	40 m/min	S
wet maximum	suitable only under restricted conditions		
dry	suitable		

## Accessories

SEKT 1204 AFTN Type INOX	214241 INOX
SDMX 0903 AFEN Type UNI	214440 UNI