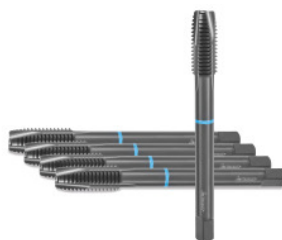


Garant**Machine tap Form B, vaporised, M: M5****Order data**

Order number	GG2151 M5
GTIN	4067263135050
Item class	GGN

Description**Version:****Same as No. 132150.**

Particularly sturdy design.

Guide section with oil grooves, but without chip flutes. **Lead chamfer form B, with strong spiral point.****Advantage:****Optimum self-guidance** and **no recutting** when reversed.**Technical description**

Tool material	HSS E
Thread depth	15 mm
Thread \varnothing	5 mm
Standard	DIN 371
Number of clamping slots	3
Shank square <input type="checkbox"/>	4.9 mm
Shank $\varnothing D_s$	6 mm
Thread pitch	0.8 mm

Number of cutting edges Z	3
Thread type	M
Overall length L	70 mm
Tolerance class	ISO 2X 6HX
Thread size	M5
Tapping hole Ø	4.2 mm
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Type of product	Taps

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm ²	suitable	15 m/min	P
Steel < 750 N/mm ²	suitable	15 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	15 m/min	P
INOX < 900 N/mm ²	suitable	6 m/min	M
CuZn	suitable only under restricted conditions	13 m/min	N
Oil	suitable		

wet maximum

suitable only under
restricted conditions

Accessories

Machine tapForm B M M5

132150 M5