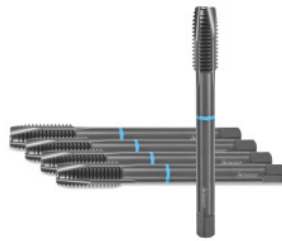


**Garant**
**Machine tap Form B, vaporised, M: M8**

**Order data**

Order number	GG2151 M8
GTIN	4067263135074
Item class	GGN

**Description**
**Version:**
**Same as No. 132150.**

Particularly sturdy design.

**Guide section with oil grooves**, but without chip flutes. **Lead chamfer form B, with strong spiral point.**
**Advantage:**
**Optimum self-guidance** and **no recutting** when reversed.

**Technical description**

Shank square <input type="checkbox"/>	6.2 mm
Number of cutting edges Z	3
Overall length L	90 mm
Tool material	HSS E
Shank $\varnothing D_s$	8 mm
Thread type	M
Thread $\varnothing$	8 mm
Tapping hole $\varnothing$	6.8 mm

Thread pitch	1.25 mm
Number of clamping slots	3
Thread size	M8
Thread depth	24 mm
Standard	DIN 371
Tolerance class	ISO 2X 6HX
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Type of product	Taps

## User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	15 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	15 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions	15 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	6 m/min	M
CuZn	suitable only under restricted conditions	13 m/min	N
Oil	suitable		

wet maximum

suitable only under  
restricted conditions

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## Accessories

Machine tapForm B M M8

132150 M8