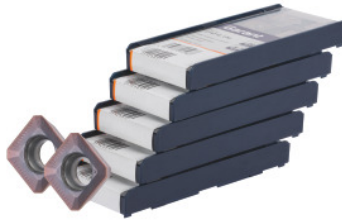


**Garant****SEKT 1204 AFTN, HB735, Type: UNI****Order data**

Order number	GG2143 UNI
GTIN	4067263132585
Item class	GGN

**Description****Suitable for:**

GARANT face mill No. 214200, No. 214202 and No. 214205.

**Content:**

50 × 214312 UNI

**Note:**Standard application values for  $a_e = 0.5 \dots 1 \times D$  /  $a_{p\max} = 3.5$  mm.**Technical description**

Type	UNI
Contents	50
Insert thickness E	4.76 mm
ISO code indexable insert	SEKR 1203 AFTN
Grade	HB735
Tool material	Carbide
Number of changes/inserts	4
Type of product	Indexable insert for milling

## User data

	Suitability	$V_c$	ISO code
Alu > 10% Si	suitable only under restricted conditions	450 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	280 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	260 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	240 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	160 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable	120 m/min	P
Steel < 55 HRC	suitable only under restricted conditions	30 m/min	H
INOX < 900 N/mm <sup>2</sup>	suitable	190 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	130 m/min	M
Ti > 850 N/mm <sup>2</sup>	suitable only under restricted conditions	45 m/min	S
GG(G)	suitable only under restricted conditions	170 m/min	K
Uni	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		

## Accessories

SEHT 1204 AFSN Type UNI

214310 UNI

SEKT 1204 AFTN Type UNI

214312 UNI