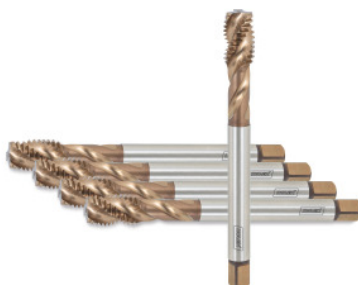


**HOLEX Clever Tap machine tap, uncoated, M: M4****Order data**

Order number	GG5256 M4
GTIN	4067263135203
Item class	GGN

**Description****Version:****Same as No. 135255.****HOLEX Clever Tap:**

Sturdy tap for conventional standard applications. High-quality HSS-E tool material and geometry for steels. Surface: Bronze-coloured tempered thread profile.

**Technical description**

Tapping hole $\varnothing$	3.3 mm
Overall length L	63 mm
Thread size	M4
Tolerance class	ISO 2 6H
Number of cutting edges Z	3
Thread $\varnothing$	4 mm
Thread depth	10 mm
Shank $\varnothing D_s$	4.5 mm
Number of clamping slots	3

Thread type	M
Shank square <input type="checkbox"/>	3.4 mm
Standard	DIN 371
Tool material	HSS E
Thread pitch	0.7 mm
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Series	CleverTap
Type of product	Taps

## User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium	suitable only under restricted conditions	13 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	12 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	12 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions	6 m/min	P

Oil	suitable
wet maximum	suitable

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## Accessories

HOLEX Clever Tap machine tap M M4	135255 M4
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