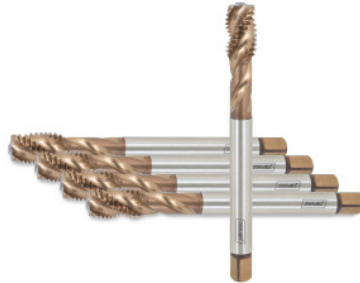


**HOLEX Clever Tap machine tap, uncoated, M: M10****Order data**

Order number	GG5256 M10
GTIN	4067263135241
Item class	GGN

**Description****Version:****Same as No. 135255.****HOLEX Clever Tap:**

Sturdy tap for conventional standard applications. High-quality HSS-E tool material and geometry for steels. Surface: Bronze-coloured tempered thread profile.

**Technical description**

Thread size	M10
Thread Ø	10 mm
Tool material	HSS E
Thread type	M
Thread depth	25 mm
Tapping hole Ø	8.5 mm
Thread pitch	1.5 mm
Tolerance class	ISO 2 6H
Number of clamping slots	3

Standard	DIN 371
Number of cutting edges Z	3
Overall length L	100 mm
Shank $\varnothing D_s$	10 mm
Shank square $\square$	8 mm
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Series	CleverTap
Type of product	Taps

## User data

	Suitability	$V_c$	ISO code
Aluminium	suitable only under restricted conditions	13 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	12 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	12 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions	6 m/min	P

Oil	suitable
wet maximum	suitable

---

## Accessories

HOLEX Clever Tap machine tap M M10	135255 M10
------------------------------------	------------