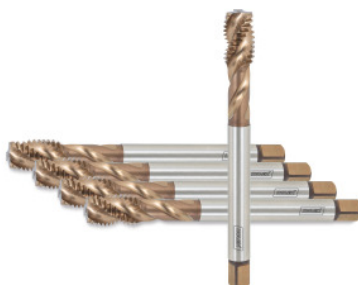


**HOLEX Clever Tap machine tap, uncoated, M: M8****Order data**

Order number	GG5256 M8
GTIN	4067263135234
Item class	GGN

**Description****Version:****Same as No. 135255.****HOLEX Clever Tap:**

Sturdy tap for conventional standard applications. High-quality HSS-E tool material and geometry for steels. Surface: Bronze-coloured tempered thread profile.

**Technical description**

Shank Ø D <sub>s</sub>	8 mm
Number of cutting edges Z	3
Thread pitch	1.25 mm
Thread Ø	8 mm
Tool material	HSS E
Tapping hole Ø	6.8 mm
Overall length L	90 mm
Shank square □	6.2 mm
Thread size	M8

Standard	DIN 371
Tolerance class	ISO 2 6H
Thread type	M
Thread depth	20 mm
Number of clamping slots	3
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Series	CleverTap
Type of product	Taps

## User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium	suitable only under restricted conditions	13 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	12 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	12 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions	6 m/min	P

Oil	suitable
wet maximum	suitable

**Accessories**

HOLEX Clever Tap machine tap M M8	135255 M8
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