


KOMET® micro-adjustable drilling head B301, Ø Dmin: 138mm

Order data

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| Order number | 238301 138 |
| GTIN | |
| Item class | 24B |

Description
Version:

With ABS® connection B301 and accepts M302 precision turning cartridge.

The smallest adjustment is 0.002 mm on the Ø using the vernier. Central coolant supply to the cutting edge.

Application:

For bores from Ø 29.5 to 121 mm.

For high precision setting, turning cartridge can be adjusted after clamping.

Note:

Please order the suitable precision cartridge No. 238310 (M302) and indexable inserts separately.

Technical description

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| Minimum Ø D _{min} | 138 |
| Spindle range | 138 - 159 mm |
| ABS® shank Ø D _s | 100 |
| Application | 238310 70 |
| Overhang L ₁ | 90 mm |
| Insert screw set | 249900 SW10/30 |
| Shank | ABS |
| Use for drilling | Cross-drilling |

| | |
|------------------|-----------------------|
| Use for drilling | oblique exit |
| Use for drilling | oblique spot drilling |
| Through-coolant | yes |
| Type of product | Boring tool |

Accessories

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|--|-----------|
| KOMET® precision cartridgeM302 Type 70 | 238310 70 |
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