



## Cutting disc "2 in 1", Disc Ø / quantity: 115/100



### Order data

Order number	GG5505 115/100
GTIN	4067263137009
Item class	GGN

### Description

#### Version:

**Universal cutting disc for steel and stainless steel.**

#### Application:

For freehand cutting using electric and pneumatic angle grinders with maximum 80 m/s peripheral cutting speed  $v_c$ .

#### Specification:

**A60R-BF.** Corresponds to 563505.

#### Note:

The disc thickness should be at least 20% of the material thickness to be cut.

### Technical description

Disc Ø	115 mm
Contents	100
Disc thickness	1 mm
Bore Ø	22.23 mm
Specification	A60R-BF

maximum speed	13300 min <sup>-1</sup>
Shape description	straight
Grinding media	Aluminium Oxide grit (A)
Grinding medium code	A
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	Radius degrees
optimised for material	INOX
optimised for material	Stone
maximum circumferential speed	80 m/s
Type of product	Cutting disc

## User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		
GG(G)	suitable only under restricted conditions		
dry	suitable		

## Accessories

Cutting disc"2 in 1" Disc Ø 115 mm	563505 115
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