

**HOLEX**
**TMSERROR, Disc Ø / quantity: 115/100**


## Order data

Order number	GG5350 115/100
GTIN	4067263137184
Item class	GGN

## Description

### Version:

Open homogeneous structure; low odour grinding; glass fibre reinforcing fabric for maximum work safety; cool grinding; bore Ø 22.23 mm. The iron, sulphur and chlorine content are less than 0.1 %, making them suitable for working stainless steels (INOX). For use on electric and pneumatic angle grinders.

**Universal cutting disc for steel and stainless steel**, easy-cutting and stable.

### Application:

For freehand cutting using electric and pneumatic angle grinders with maximum 80 m/s peripheral cutting speed  $v_c$ .

### Specification:

**A30Q-BF**. Easy-cutting and stable. Corresponds to 563500.

### Note:

The disc thickness should be at least 20% of the material thickness to be cut. For stainless steel, use cutting discs at reduced speed.

**Only sold in bulk pack quantities, not supplied individually. Ordering information: 1 set = 1 bulk pack.**

## Technical description

Shape	42
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Disc thickness	2 mm
Contents	100
Shape description	depressed centre
Disc Ø	115 mm
for material thicknesses	6 - 10 mm
Specification	A30Q-BF
maximum speed	13300 min <sup>-1</sup>
Bore Ø	22.23 mm
Grinding medium code	A
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	90 degrees
optimised for material	HSS
optimised for material	Steel
Propulsive equipment	Angle grinders
maximum circumferential speed	80 m/s
Type of product	Cutting disc

## User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		

GG(G)	suitable only under restricted conditions
dry	suitable

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## Accessories

HOLEX Pro cutting disc“2 in 1” Disc Ø 115 mm	563500 115
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