

**Value pack HOLEX Pro cutting disc "2 in 1", Disc Ø / quantity: 115/100****Order data**

Order number	GG5350 115/100
GTIN	4067263137184
Item class	GGN

Description**Version:**

Open homogeneous structure; low odour grinding; glass fibre reinforcing fabric for maximum work safety; cool grinding; bore Ø 22.23 mm. The iron, sulphur and chlorine content are less than 0.1 %, making them suitable for working stainless steels (INOX). For use on electric and pneumatic angle grinders.

Universal cutting disc for steel and stainless steel, easy-cutting and stable.

Application:

For freehand cutting using electric and pneumatic angle grinders with maximum 80 m/s peripheral cutting speed v_c .

Specification:

A30Q-BF. Easy-cutting and stable. Corresponds to 563500.

Note:

The disc thickness should be at least 20% of the material thickness to be cut. For stainless steel, use cutting discs at reduced speed.

Only sold in bulk pack quantities, not supplied individually. Ordering information: 1 set = 1 bulk pack.

Technical description

Shape	42
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Disc thickness	2 mm
Contents	100
Shape description	depressed centre
Disc Ø	115 mm
for material thicknesses	6 - 10 mm
Specification	A30Q-BF
maximum speed	13300 min ⁻¹
Bore Ø	22.23 mm
Grinding medium code	A
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	90 degrees
optimised for material	HSS
optimised for material	Steel
Propulsive equipment	Angle grinders
maximum circumferential speed	80 m/s
Type of product	Cutting disc

User data

	Suitability	V _c	ISO code
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		

GG(G)	suitable only under restricted conditions
dry	suitable

Accessories

HOLEX Pro cutting disc“2 in 1” Disc Ø 115 mm	563500 115
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