

**Value pack HOLEX Pro cutting disc "2 in 1", Disc Ø / quantity: 230/100****Order data**

Order number	GG5350 230/100
GTIN	4067263138426
Item class	GGN

**Description****Version:**

Open homogeneous structure; low odour grinding; glass fibre reinforcing fabric for maximum work safety; cool grinding; bore Ø 22.23 mm. The iron, sulphur and chlorine content are less than 0.1 %, making them suitable for working stainless steels (INOX). For use on electric and pneumatic angle grinders.

**Universal cutting disc for steel and stainless steel**, easy-cutting and stable.

**Application:**

For freehand cutting using electric and pneumatic angle grinders with maximum 80 m/s peripheral cutting speed  $v_c$ .

**Specification:**

**A30Q-BF**. Easy-cutting and stable. Corresponds to 563500.

**Note:**

The disc thickness should be at least 20% of the material thickness to be cut. For stainless steel, use cutting discs at reduced speed.

**Only sold in bulk pack quantities, not supplied individually. Ordering information: 1 set = 1 bulk pack.**

**Technical description**

maximum speed	6600 min <sup>-1</sup>
Contents	100
Shape description	straight
Disc Ø	230 mm
for material thicknesses	7.5 - 12.5 mm
Shape	41
Bore Ø	22.23 mm
Specification	A30Q-BF
Disc thickness	2.5 mm
Grinding medium code	A
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	90 degrees
optimised for material	HSS
optimised for material	Steel
Propulsive equipment	Angle grinders
maximum circumferential speed	80 m/s
Type of product	Cutting disc

## User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		

GG(G)	suitable only under restricted conditions
dry	suitable

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## Accessories

HOLEX Pro cutting disc“2 in 1” Disc Ø 230 mm	563500 230
Pair of clamping flanges Flange Ø 76 mm	563990 76