


RNGN 120700, PT600M, Application range: HART

Order data

Order number	255870 HART
GTIN	4960664545957
Item class	25F

Description
Version:

MEGACOAT coated ceramic inserts.

Chamfer: S02025

Cutting edge version: 0.2 mm×25°

Cutting depth a_p : 0.2 - 0.7 mm

Feed f : 0.05 - 0.15 mm/rev.

Cutting speed v_c main application: 50 - 60 m/min

Cutting speed v_c secondary application: 30 - 40 m/min

Technical description

Chamfer	S02025
Cutting depth a_p	0.2 - 0.7 mm
Application range	HART
Cutting conditions	continuous
Main application	H
Cutting edge version	0.2 mm×25°

Cutting speed v_c main application	50 - 60 m/min
Feed f	0.05 - 0.15 mm/rev.
Grade	PT600M
Finishing/roughing assignment	Semi-roughing
Tool material	Ceramic
Cutting speed v_c secondary application	30 - 40 m/min
ISO code indexable insert	RNGN 120700
Number of changes/inserts	16
Product name attribute	PT600M
Type of product	Indexable insert for turning