


**CNGA 120408, PT600M, Application range: HART**

**Order data**

Order number	255806 HART
GTIN	4960664545537
Item class	25F

**Description**
**Version:**

**MEGACOAT** coated ceramic inserts.

Grade: PT600M

Chamfer: S02025

Cutting depth  $a_p$ : 0.1 - 0.9 mm

Feed  $f$ : 0.1 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 80 - 200 m/min

**Technical description**

Cutting speed $v_c$ main application	80 - 200 m/min
Feed $f$	0.1 - 0.25 mm/rev.
Chamfer	S02025
Cutting conditions	continuous
Application range	HART
Cutting depth $a_p$	0.1 - 0.9 mm

Corner radius	0.8 mm
Grade	PT600M
Finishing/roughing assignment	Semi-roughing
Tool material	Ceramic
ISO code indexable insert	CNGA 120408
Number of changes/inserts	4
Product name attribute	PT600M
Type of product	Indexable insert for turning