

Garant
eco QT clamping toolholder, right-hand, Shank / insert size: 25/12mm

Order data

| | |
|--------------|---------------|
| Order number | 250010 25/12 |
| GTIN | 4045197648341 |
| Item class | 21U |

Description
Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and greater process reliability.

Combine the advantages of Garant eco and tool-less insert changing.

Release the stop at the push of a button – change the insert – press the clamp to secure it.

A simple and convenient way to reduce non-productive times.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: DCLNR/L 2525X12

suitable indexable insert: CN.. 1204..

Functional width L₄: 32 mm

Head length L₁: 32 mm

Overall length L: 103.5 mm

Shim: 259031 11

Technical description

| | |
|----------------------------|-------------|
| Head length L ₁ | 32 mm |
| suitable indexable insert | CN.. 1204.. |

| | |
|---------------------------------|-------------------------------|
| Shim screw | 259025 1 |
| Shank size | 25 mm |
| ISO code toolholder | DCLNR/L 2525X12 |
| Clamp | 259038 7 |
| Insert size | 12 mm |
| Shim | 259031 11 |
| Functional width L ₄ | 32 mm |
| Overall length L | 103.5 mm |
| Series | Eco |
| Application type | right-hand |
| Standard | DIN ISO 5610 |
| Through-coolant | yes |
| Setting angle κ | 95 ° |
| Application | External longitudinal turning |
| Application | External longitudinal turning |
| Type of product | Boring bar |

Accessories

| | |
|--|------------|
| Clamping claw Type 7 | 259038 7 |
| Shim screw Type 1 | 259025 1 |
| Clamping claw | 259351 |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659906 500 |
| Shim screw | 259167 |
| Clamping claw Type 11 | 259038 11 |
| Shim | 259214 |
| Clamping claw | 259531 |
| Shim Type 11 | 259031 11 |

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