KYOCERA

DNGA 150608, PT600M, Application range: GG

Order data

Order number	255819 GG
GTIN	4960664545681
Item class	25F

Description

Version:
MEGACOAT coated ceramic inserts.
Grade: PT600M
Chamfer: T02025
Cutting depth a_p: 0.5 - 2.5 mm
Feed f: 0.15 - 0.4 mm/rev.
Cutting speed v_c main application: 150 - 550 m/min

Technical description

Cutting speed v_c main application	150 - 550 m/min
Chamfer	T02025
Feed f	0.15 - 0.4 mm/rev.
Cutting conditions	continuous
Cutting conditions	heavily interrupted
Cutting conditions	slightly interrupted

Corner radius	0.8 mm
Cutting depth a_p	0.5 - 2.5 mm
Application range	GG
Grade	PT600M
Finishing/roughing assignment	Semi-roughing
Tool material	Ceramic
ISO code indexable insert	DNGA 150608
Number of changes/inserts	4
Product name attribute	PT600M
Type of product	Indexable insert for turning