


**KOMET KUB Quatron® indexable drill ABS® shank, 4xD, Ø DC m7: 36mm**

**Order data**

Order number	235507 36
GTIN	4047109098527
Item class	24P

**Description**
**Application:**

With indexable inserts No. 236520 – 236576.

**Note:**

For use only under **stable** machining conditions.

**Offset-axis drilling is possible up to  $V_{max} = 0.25$  mm**, e.g. with eccentric adjusting unit No. 239010 – 239012.

Maximum  $\varnothing = D+0.5$  mm achievable by offsetting.

Further sizes available on request.

**Technical description**

Number of cutting edges Z	1
ISO code indexable insert	SOEX 120508 44-...
ABS® shank $\varnothing D_s$	63 mm
Pack of insert screws	239652 20IP (6.3 Nm)
Reach $L_1$	144 mm
Series	KUB Quatron®
Nominal $\varnothing D$	36
Overall length L	222 mm
Overhang $L_A$	184 mm
Drill depth for indexable insert drill up to	4xD

Shank	ABS
Through-coolant	yes
Type of product	Indexable drill

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## Accessories

Torx Plus® insert screw set 10 pieces Drive 20IP	239652 20IP
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600