


KOMET KUB Quatron® indexable drill ABS® shank, 4xD, Ø DC m7: 27mm

Order data

Order number	235507 27
GTIN	4047109091214
Item class	24P

Description
Application:

With indexable inserts No. 236520 – 236576.

Note:

For use only under **stable** machining conditions.

Offset-axis drilling is possible up to $V_{max} = 0.25$ mm, e.g. with eccentric adjusting unit No. 239010 – 239012.

Maximum $\varnothing = D+0.5$ mm achievable by offsetting.

Further sizes available on request.

Technical description

Number of cutting edges Z	1
Pack of insert screws	239652 8IP1 (1.3 Nm)
ABS® shank $\varnothing D_s$	50 mm
ISO code indexable insert	SOEX 07T308 23-...
Reach L_1	108 mm
Series	KUB Quatron®
Nominal $\varnothing D$	27
Overall length L	174 mm
Overhang L_A	143 mm
Drill depth for indexable insert drill up to	4xD

Shank	ABS
Through-coolant	yes
Type of product	Indexable drill

Accessories

Torque screwdriver, fixed setting set torque 1,3 N·m	211750 1,3
Torx Plus® insert screw set 10 pieces Drive 8IP1	239652 8IP1